

## HCG450FH120D3K4

1200V 450A IGBT 模块, E6封装, 内置续流二极管及NTC

1200V 450A IGBT Module, E6 Package, with FWD and NTC

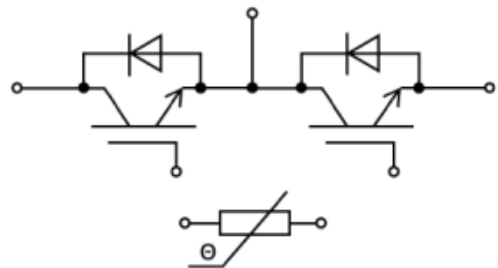
### 特点 Features

- 1200V 沟槽栅及场截止结构  
1200V Trench Gate & Field Stop Structure
- 高短路耐量  
High Short Circuit Capability
- 低开关损耗  
Low Switching Loss
- 高可靠性  
High Reliability
- 正温度系数  
Positive Temperature Coefficient



### 应用 Applications

- 光伏逆变器  
Solar Inverter
- 不间断电源UPS  
Uninterrupted Power Supply
- 伺服驱动  
Servo Driver
- 电机驱动  
Motor Driver



### 最大额定值 Maximum Ratings

| 参数 Parameter                                            | 符号 Symbol           | 数值 Value | 单位 Unit            |
|---------------------------------------------------------|---------------------|----------|--------------------|
| 集电极-发射极电压 Collector-Emitter Voltage                     | $V_{CES}$           | 1200     | V                  |
| 集电极直流电流 DC Collector Current, $T_c=100^{\circ}\text{C}$ | $I_C$               | 450      | A                  |
| 集电极峰值电流 Peak Collector Current, $t_p=1\text{ms}$        | $I_{CM}$            | 900      | A                  |
| 栅极-发射极电压 Gate-Emitter Voltage                           | $V_{GES}$           | $\pm 20$ | V                  |
| 二极管正向电流 Diode Forward Current                           | $I_F$               | 450      | A                  |
| 二极管正向峰值电流 Diode Peak Forward Current, $t_p=1\text{ms}$  | $I_{FRM}$           | 900      | A                  |
| IGBT最大功耗 IGBT Maximum Power Dissipation                 | $P_D$               | 2080     | W                  |
| IGBT短路耐量 IGBT Short Circuit Withstand Time              | $t_{sc}$            | 10       | $\mu\text{s}$      |
| 最高结温 Maximum Junction Temperature                       | $T_{vj, \max}$      | 175      | $^{\circ}\text{C}$ |
| 工作结温 Operating Junction Temperature                     | $T_{vj, \text{op}}$ | -40~150  | $^{\circ}\text{C}$ |
| 存储温度范围 Storage Temperature Range                        | $T_{stg}$           | -40~125  | $^{\circ}\text{C}$ |

IGBT特征值 IGBT Characteristics Values\*1 (T<sub>vj</sub>=25°C unless otherwise noted)

| 参数<br>Parameter                                        | 符号<br>Symbol         | 条件<br>Condition                                                                                                                                                       |                        | 数□ Value |           |      | □位<br>Unit |  |
|--------------------------------------------------------|----------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|----------|-----------|------|------------|--|
|                                                        |                      |                                                                                                                                                                       |                        | Min      | Typ.      | Max  |            |  |
| 集□极-□射极□和□□<br>Collector-Emitter Saturation<br>Voltage | V <sub>CE(sat)</sub> | I <sub>C</sub> =450A                                                                                                                                                  | T <sub>vj</sub> =25°C  |          | 1.75      | 2.10 | V          |  |
|                                                        |                      |                                                                                                                                                                       | T <sub>vj</sub> =125°C |          | 2.15      |      | V          |  |
|                                                        |                      |                                                                                                                                                                       | T <sub>vj</sub> =150°C |          | 2.25      |      | V          |  |
| □极-□射极开启□□<br>Gate-Emitter Threshold Voltage           | V <sub>GE(th)</sub>  | I <sub>C</sub> =17mA, V <sub>CE</sub> =V <sub>GE</sub>                                                                                                                |                        |          | 5.9       |      | V          |  |
| 集□极-□射极截止□流<br>Collector-Emitter Cut-off Current       | I <sub>CES</sub>     | V <sub>CE</sub> =1200V, V <sub>GE</sub> =0V                                                                                                                           |                        |          |           | 5    | mA         |  |
| □极-□射极漏□流<br>Gate-Emitter Leakage Current              | I <sub>GES</sub>     | V <sub>CE</sub> =0V, V <sub>GE</sub> =±20V                                                                                                                            |                        | -400     |           | 400  | nA         |  |
| 内置□极□阻<br>Internal Gate Resistance                     | R <sub>Gint</sub>    | T <sub>vj</sub> =25°C                                                                                                                                                 |                        |          | 1.50      |      | Ω          |  |
| □极□荷<br>Gate Charge                                    | Q <sub>G</sub>       | V <sub>GE</sub> =-15V~+15V                                                                                                                                            |                        |          | 7.4       |      | μC         |  |
| □入□容<br>Input Capacitance                              | C <sub>ies</sub>     | V <sub>CE</sub> =25V, V <sub>GE</sub> =0V, f=1MHz                                                                                                                     |                        |          | 133.<br>0 |      | nF         |  |
| 反向□□□容<br>Reverse Transfer Capacitance                 | C <sub>res</sub>     |                                                                                                                                                                       |                        |          | 1.5       |      | nF         |  |
| 开通延□□□<br>Turn-on Delay Time                           | t <sub>d(on)</sub>   | I <sub>C</sub> =450A<br>V <sub>CE</sub> =600V<br>V <sub>GE</sub> =±15V<br>R <sub>Gon</sub> =1.3Ω<br>R <sub>Goff</sub> =1.3Ω<br>L <sub>S</sub> =25nH<br>Inductive Load | T <sub>vj</sub> =25°C  |          | 370       |      | ns         |  |
|                                                        |                      |                                                                                                                                                                       | T <sub>vj</sub> =125°C |          | 380       |      | ns         |  |
|                                                        |                      |                                                                                                                                                                       | T <sub>vj</sub> =150°C |          | 290       |      | ns         |  |
| 上升□□<br>Rise Time                                      | t <sub>r</sub>       |                                                                                                                                                                       | T <sub>vj</sub> =25°C  |          | 160       |      | ns         |  |
|                                                        |                      |                                                                                                                                                                       | T <sub>vj</sub> =125°C |          | 180       |      | ns         |  |
|                                                        |                      |                                                                                                                                                                       | T <sub>vj</sub> =150°C |          | 190       |      | ns         |  |
| 关断延□□□<br>Turn-off Delay Time                          | t <sub>d(off)</sub>  |                                                                                                                                                                       | T <sub>vj</sub> =25°C  |          | 510       |      | ns         |  |
|                                                        |                      |                                                                                                                                                                       | T <sub>vj</sub> =125°C |          | 550       |      | ns         |  |
|                                                        |                      |                                                                                                                                                                       | T <sub>vj</sub> =150°C |          | 560       |      | ns         |  |
| 下降□□<br>Fall Time                                      | t <sub>f</sub>       |                                                                                                                                                                       | T <sub>vj</sub> =25°C  |          | 90        |      | ns         |  |
|                                                        |                      |                                                                                                                                                                       | T <sub>vj</sub> =125°C |          | 120       |      | ns         |  |
|                                                        |                      |                                                                                                                                                                       | T <sub>vj</sub> =150°C |          | 130       |      | ns         |  |
| 开通□耗<br>Turn-on Energy Loss                            | E <sub>on</sub>      |                                                                                                                                                                       | T <sub>vj</sub> =25°C  |          | 52.0      |      | mJ         |  |
|                                                        |                      |                                                                                                                                                                       | T <sub>vj</sub> =125°C |          | 72.5      |      | mJ         |  |
|                                                        |                      |                                                                                                                                                                       | T <sub>vj</sub> =150°C |          | 75.5      |      | mJ         |  |
| 关断□耗<br>Turn-off Energy Loss                           | E <sub>off</sub>     |                                                                                                                                                                       | T <sub>vj</sub> =25°C  |          | 39.0      |      | mJ         |  |
|                                                        |                      |                                                                                                                                                                       | T <sub>vj</sub> =125°C |          | 49.5      |      | mJ         |  |
|                                                        |                      |                                                                                                                                                                       | T <sub>vj</sub> =150°C |          | 53.5      |      | mJ         |  |
| 短路□流<br>Short Circuit Current                          | I <sub>SC</sub>      | V <sub>GE</sub> ≤15V, t <sub>p</sub> ≤10us, V <sub>CC</sub> =800V,<br>T <sub>vj</sub> =150°C<br>V <sub>CE,max</sub> =V <sub>CES</sub> -L <sub>S</sub> ·CE x di/dt     |                        |          | 1800      |      | A          |  |

\*1 IGBT特征值遵从IEC 60747-9。

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二极管特征值 Diode Characteristics Values\*2

| 参数<br>Parameter                        | 符号<br>Symbol     | 条件<br>Condition                                                                                                                      |                        | 数□ Value |      |     | □ 位<br>Unit |
|----------------------------------------|------------------|--------------------------------------------------------------------------------------------------------------------------------------|------------------------|----------|------|-----|-------------|
|                                        |                  |                                                                                                                                      |                        | Min      | Typ. | Max |             |
| 正向□□<br>Forward Voltage                | V <sub>F</sub>   | I <sub>F</sub> =450A                                                                                                                 | T <sub>vj</sub> =25°C  |          | 2.25 |     | V           |
|                                        |                  |                                                                                                                                      | T <sub>vj</sub> =125°C |          | 2.35 |     | V           |
|                                        |                  |                                                                                                                                      | T <sub>vj</sub> =150°C |          | 2.35 |     | V           |
| 反向恢复□□<br>Reverse Recovery Time        | t <sub>rr</sub>  | I <sub>F</sub> =450A,<br>V <sub>R</sub> =600V,<br>V <sub>GE</sub> =-15V<br>di <sub>F</sub> /dt=-1700A/μs<br>(T <sub>vj</sub> =150°C) | T <sub>vj</sub> =25°C  |          | 230  |     | ns          |
|                                        |                  |                                                                                                                                      | T <sub>vj</sub> =125°C |          | 445  |     | ns          |
|                                        |                  |                                                                                                                                      | T <sub>vj</sub> =150°C |          | 580  |     | ns          |
| 反向恢复□流<br>Reverse Recovery Current     | I <sub>rr</sub>  |                                                                                                                                      | T <sub>vj</sub> =25°C  |          | 120  |     | A           |
|                                        |                  |                                                                                                                                      | T <sub>vj</sub> =125°C |          | 155  |     | A           |
|                                        |                  |                                                                                                                                      | T <sub>vj</sub> =150°C |          | 180  |     | A           |
| 反向恢复□荷<br>Reverse Recovery Charge      | Q <sub>rr</sub>  |                                                                                                                                      | T <sub>vj</sub> =25°C  |          | 14.5 |     | μC          |
|                                        |                  |                                                                                                                                      | T <sub>vj</sub> =125°C |          | 35.5 |     | μC          |
|                                        |                  |                                                                                                                                      | T <sub>vj</sub> =150°C |          | 53.5 |     | μC          |
| 反向恢复□耗<br>Reverse Recovery Energy Loss | E <sub>rec</sub> |                                                                                                                                      | T <sub>vj</sub> =25°C  |          | 4.5  |     | mJ          |
|                                        |                  |                                                                                                                                      | T <sub>vj</sub> =125°C |          | 13.0 |     | mJ          |
|                                        |                  |                                                                                                                                      | T <sub>vj</sub> =150°C |          | 20.5 |     | mJ          |

\*2 二极管特征值遵从IEC 60747-2。

负温度系数热敏电阻 NTC-Thermistor

| 参数<br>Parameter          | 符号<br>Symbol       | 条件<br>Condition                                | Min | Typ. | Max | □ 位<br>Unit |
|--------------------------|--------------------|------------------------------------------------|-----|------|-----|-------------|
| □定□阻<br>Rated resistance | R <sub>25</sub>    | Tc=25°C                                        |     | 5.00 |     | KΩ          |
| 功耗<br>Power dissipation  | P <sub>25</sub>    |                                                |     |      | 10  | mW          |
| B-□<br>B-value           | B <sub>25/50</sub> | $R_2=R_{25}\exp[B_{25/50}(1/T_2-1/(298,15K))]$ |     | 3380 |     | K           |

封装特性 Package Properties\*3

| 参数<br>Parameter                                      | 符号<br>Symbol  | 条件<br>Condition                                          | 数值 Value |       |        | 单位<br>Unit |
|------------------------------------------------------|---------------|----------------------------------------------------------|----------|-------|--------|------------|
|                                                      |               |                                                          | Min      | Typ.  | Max    |            |
| IGBT 壳阻<br>IGBT Thermal Resistance: Junction to Case | $R_{th(J-C)}$ | 每个IGBT/per IGBT                                          |          |       | 0.0721 | K/W        |
| 二极管 壳阻<br>Diode Thermal Resistance: Junction to Case | $R_{th(J-C)}$ | 每个二极管/per Diode                                          |          |       | 0.0908 | K/W        |
| IGBT接触阻<br>IGBT Thermal Resistance: Case to Heatsink | $R_{th(C-H)}$ | 每个IGBT/per IGBT<br>硅脂系数 $\lambda_{grease}=1W/(m\cdot K)$ |          | 0.038 |        | K/W        |
| 二极管接触阻<br>Diode Thermal Resistance: Case to Heatsink | $R_{th(C-H)}$ | 每个二极管/per Diode<br>硅脂系数 $\lambda_{grease}=1W/(m\cdot K)$ |          | 0.074 |        | K/W        |
| 耐压<br>Isolation Voltage                              | $V_{isol}$    | RMS, f=50Hz, t=60s                                       | 2500     |       |        | V          |
| 爬电距离<br>Creepage Distance                            | $d_{cr}$      | 端子到散热器 Terminal to Heatsink                              | 14.5     |       |        | mm         |
|                                                      |               | 端子到端子 Terminal to Terminal                               | 13       |       |        | mm         |
| 绝缘隙<br>Clearance Distance                            | $d_{cl}$      | 端子到散热器 Terminal to Heatsink                              | 12.5     |       |        | mm         |
|                                                      |               | 端子到端子 Terminal to Terminal                               | 10       |       |        | mm         |
| 相漏起痕指数<br>Comparative Tracking Index                 | CTI           |                                                          | >200     |       |        |            |
| 模寄生电感<br>Module Stray Inductance                     | $L_{s, CE}$   | 每个臂/per Switch                                           |          | 20    |        | nH         |
| 模引脚内阻<br>Module lead Resistance, Terminal to Chip    | $R_{CC'+EE}$  | 每个臂/per Switch, $T_c=25^{\circ}C$                        |          | 0.80  |        | mΩ         |
| *3 封装特性遵从IEC 60747-15<br>安装扭矩<br>Mounting Torques    | M             | 基板至散热器, Baseplate to Heatsink, M5                        | 3        |       | 6      | Nm         |
|                                                      |               | 功率端子安装, Power Terminal, M6                               | 3        |       | 6      | Nm         |
| 模重量<br>Module Weight                                 | G             |                                                          |          | 350   |        | g          |

## 典型特性曲线 Typical Characteristic Curve

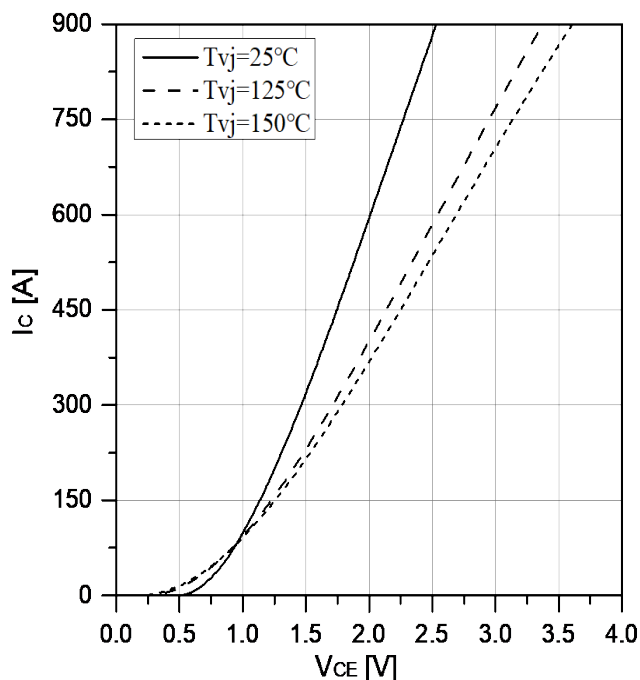


图1 IGBT输出特性  
Fig.1 IGBT Output Characteristic  
 $I_c$  vs  $V_{ce}$ ,  $V_{GE}=15V$

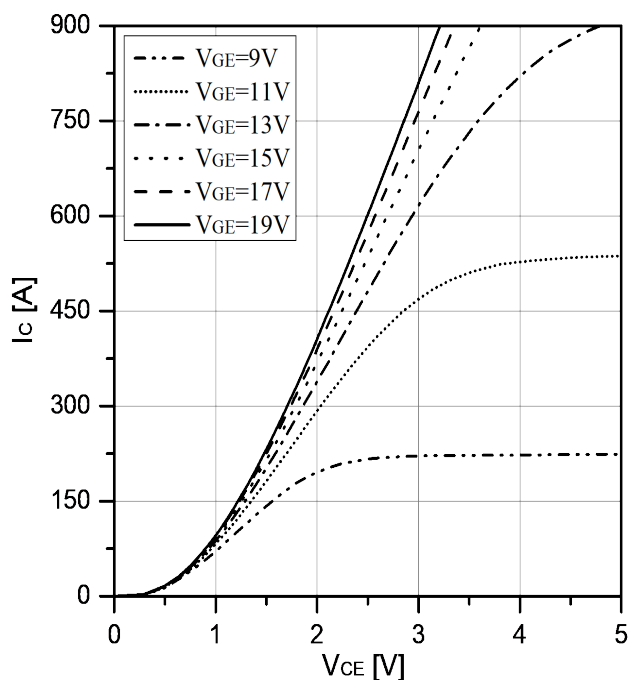


图2 IGBT输出特性  
Fig.2 IGBT Output Characteristic  
 $I_c$  vs  $V_{ce}$ ,  $T_{vj}=150^{\circ}C$

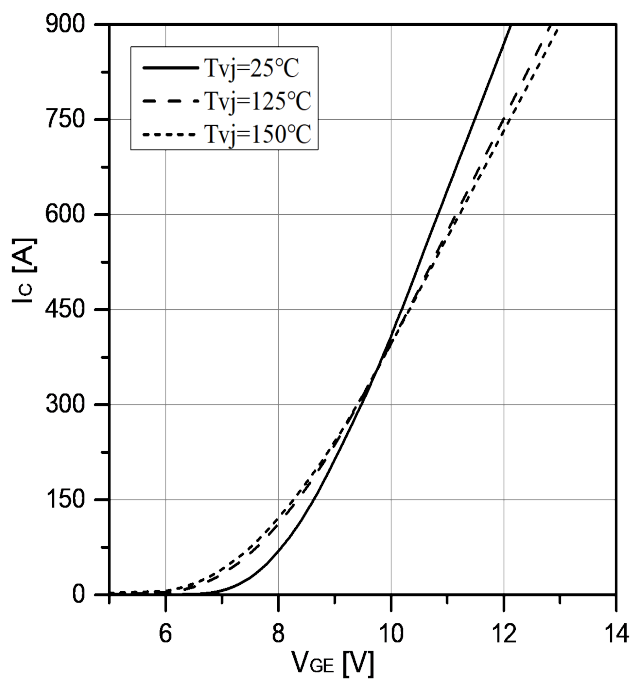


图3 IGBT转移特性  
Fig.3 IGBT Transfer Characteristic  
 $I_c$  vs  $V_{GE}$ ,  $V_{ce}=20V$

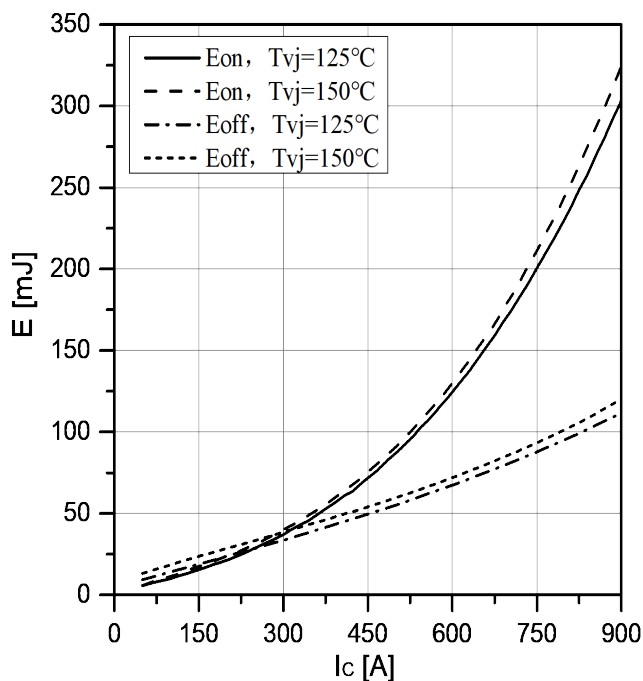


图4 IGBT开关损耗  
Fig.4 IGBT Switching Energy Loss  
 $E_{on}$ ,  $E_{off}$  vs  $I_c$ ,  $V_{ce}=600V$ ,  $V_{GE}=\pm 15V$ ,  $R_g=1.3\Omega$

## 典型特性曲线 Typical Characteristic Curve

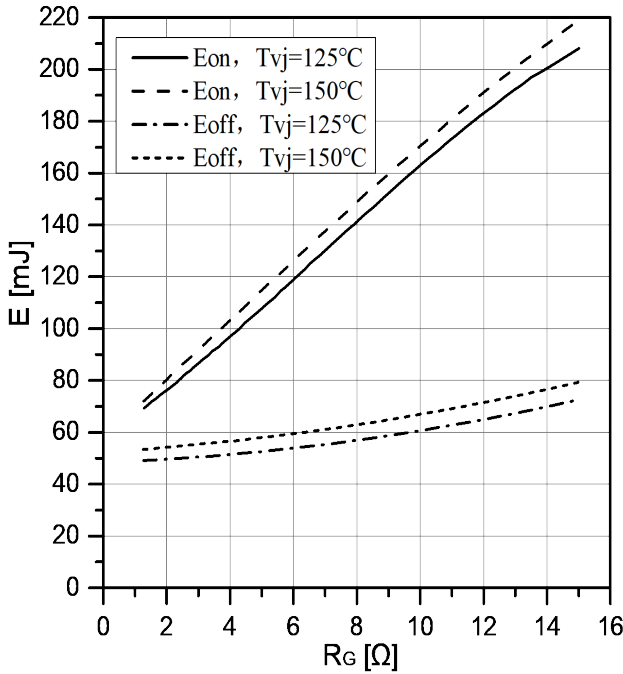


图5 IGBT开关损耗  
Fig.5 IGBT Switching Energy Loss  
 $E_{on}, E_{off}$  vs  $R_G$ ,  $I_C=450A$ ,  $V_{CE}=600V$ ,  $V_{GE}=\pm 15V$

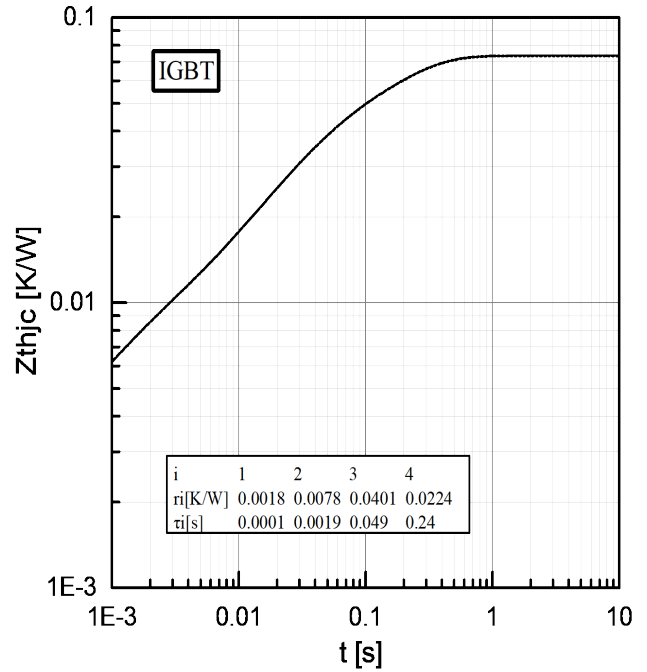


图6 IGBT瞬态热阻抗  
Fig.6 Transient Thermal Impedance IGBT  
 $Z_{thjc}$  vs  $t$

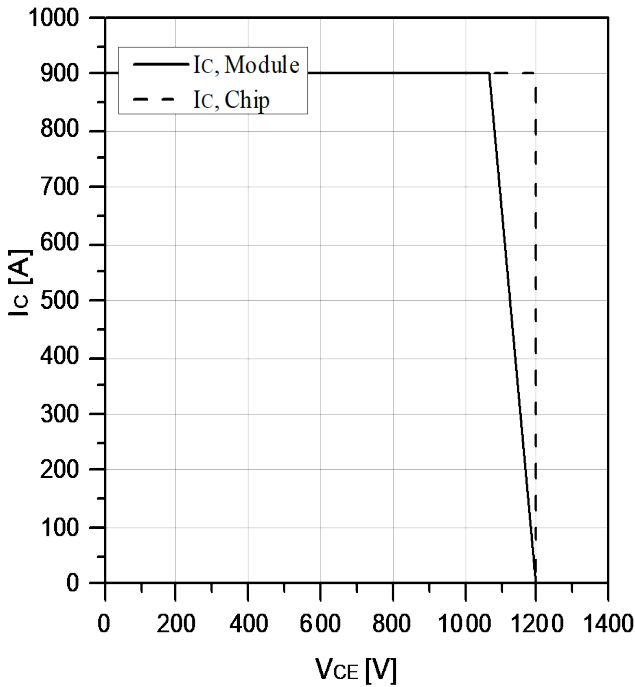


图7 IGBT反偏安全工作区 (RBSOA)  
Fig.7 Reverse Bias Safe Operating Area IGBT(RBSOA)  
 $I_C$  vs  $V_{CE}$ ,  $V_{GE}=\pm 15V$ ,  $R_G=1.3\Omega$ ,  $T_{vj}=150^\circ C$

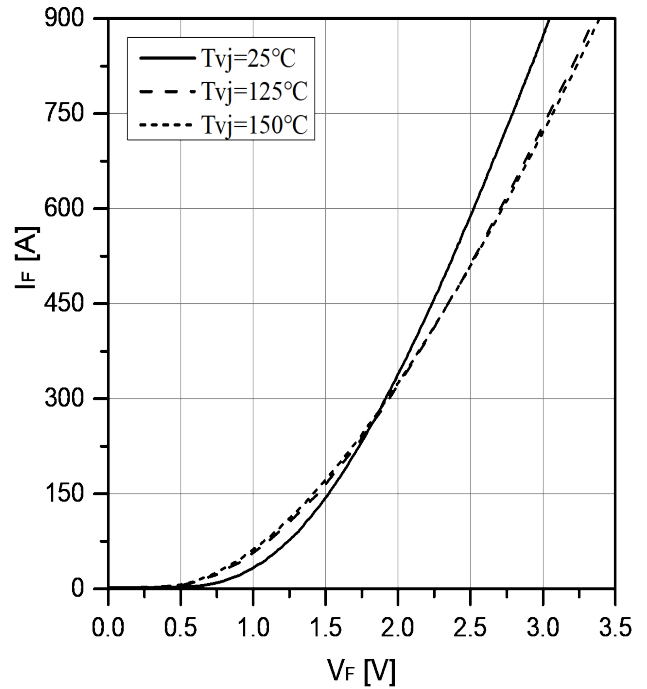


图8 二极管正向特性  
Fig.8 Diode Forward Characteristic  
 $I_F$  vs  $V_F$

## 典型特性曲线 Typical Characteristic Curve

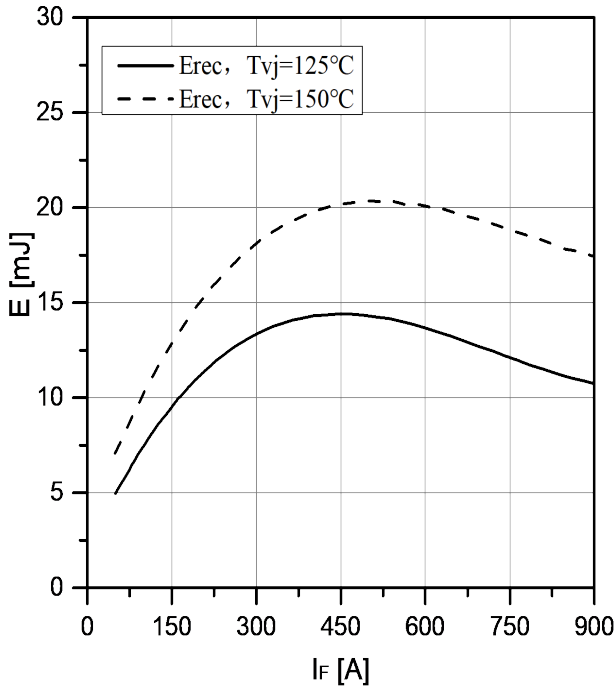


图9 二极管反向恢复损耗  
Fig.9 Diode Reverse Recovery Energy Loss  
 $E_{rec}$  vs  $I_F$ ,  $V_R=600V$ ,  $R_G=1.3\Omega$

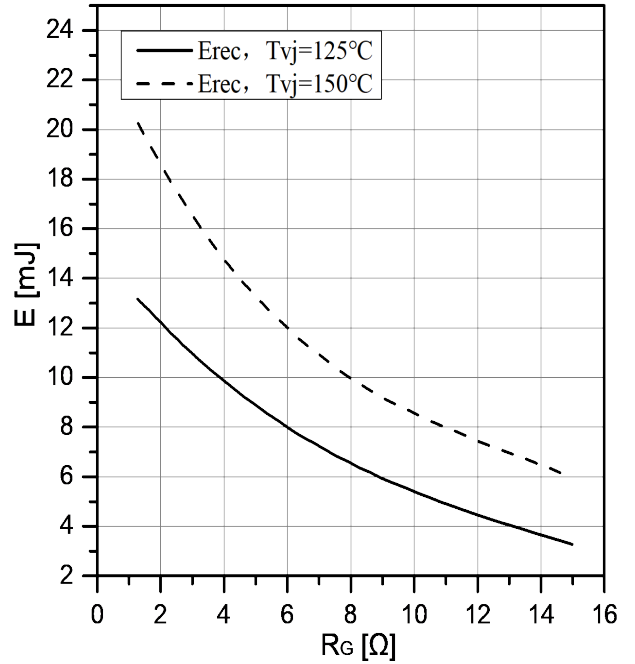


图10 二极管反向恢复损耗  
Fig.10 Diode Reverse Recovery Energy Loss  
 $E_{rec}$  vs  $R_G$ ,  $V_R=600V$ ,  $I_F=450A$

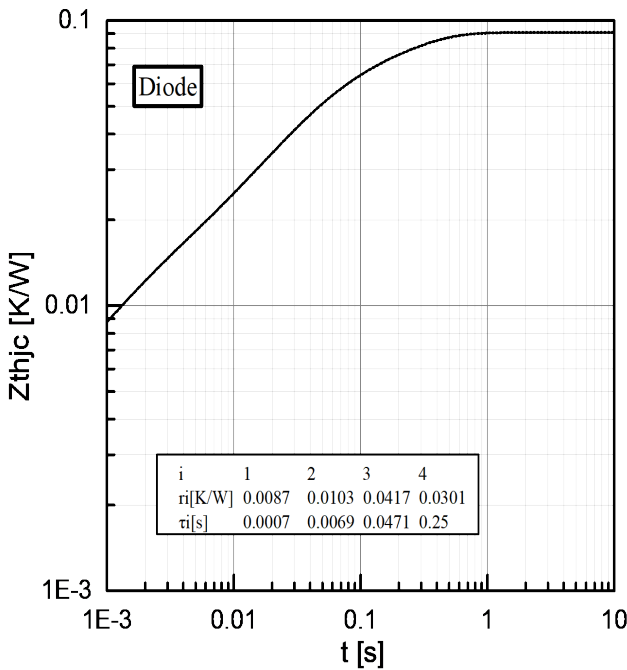


图11 二极管瞬态热阻抗  
Fig.11 Transient Thermal Impedance Diode  
 $Z_{thjc}$  vs  $t$

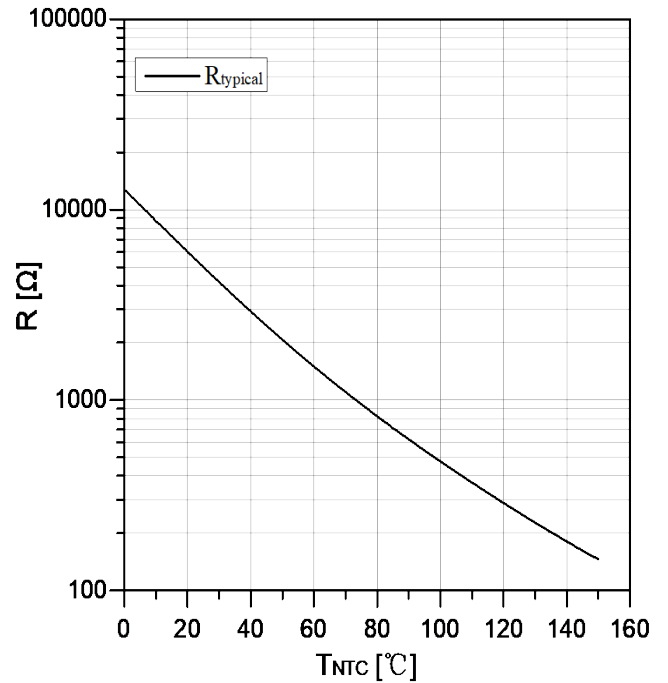
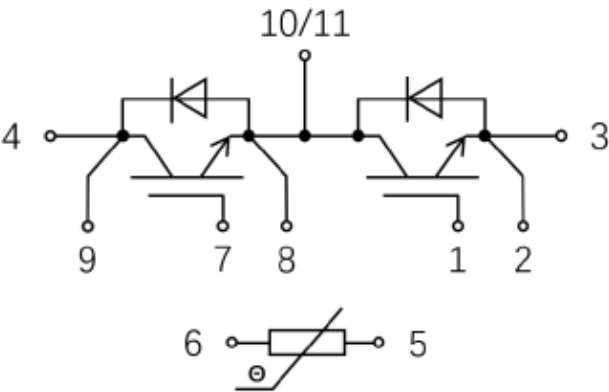
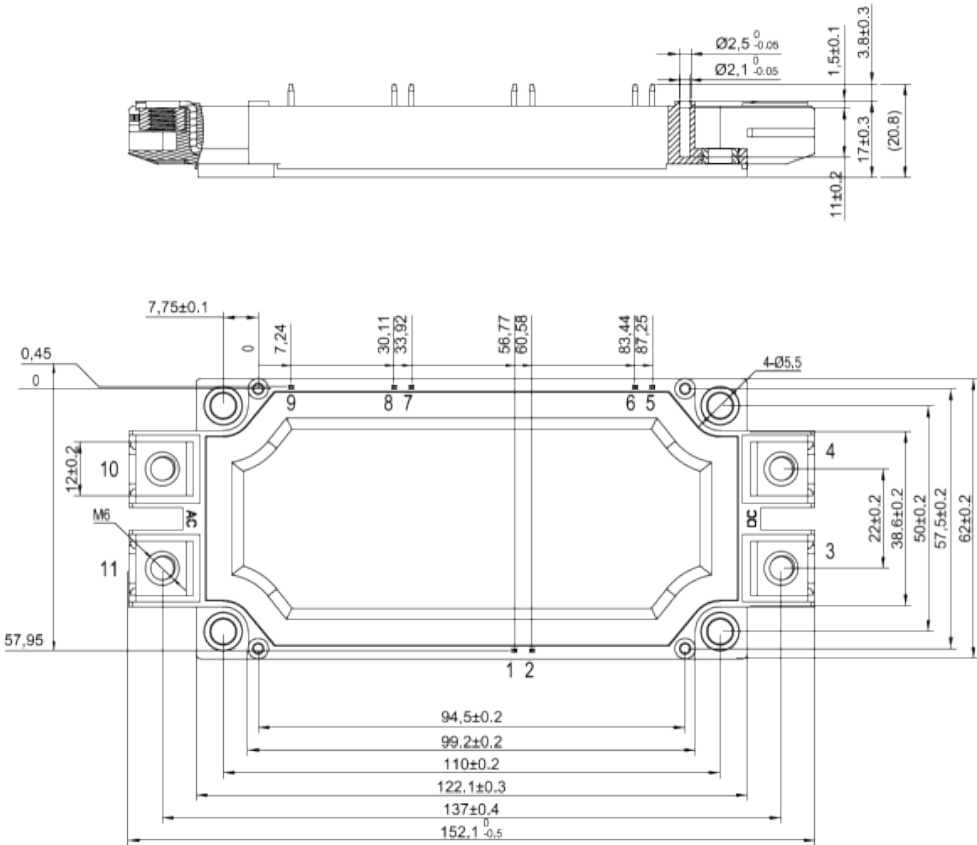


图12 NTC温度特性 (典型值)  
Fig.12 NTC Temperature Characteristic (typical)  
 $R$  vs  $T$

电路图 Circuit Diagram



外形尺寸 Outline Drawing



修订记录 Revision History

| 版本 Version | 日期 Date    | 描述 Description         |
|------------|------------|------------------------|
| A1         | 2022-01-22 | 初版 Preliminary Version |
| A2         | 2022-04-16 | 正式版                    |
| A3         | 2024-01-24 | 徽□□更                   |